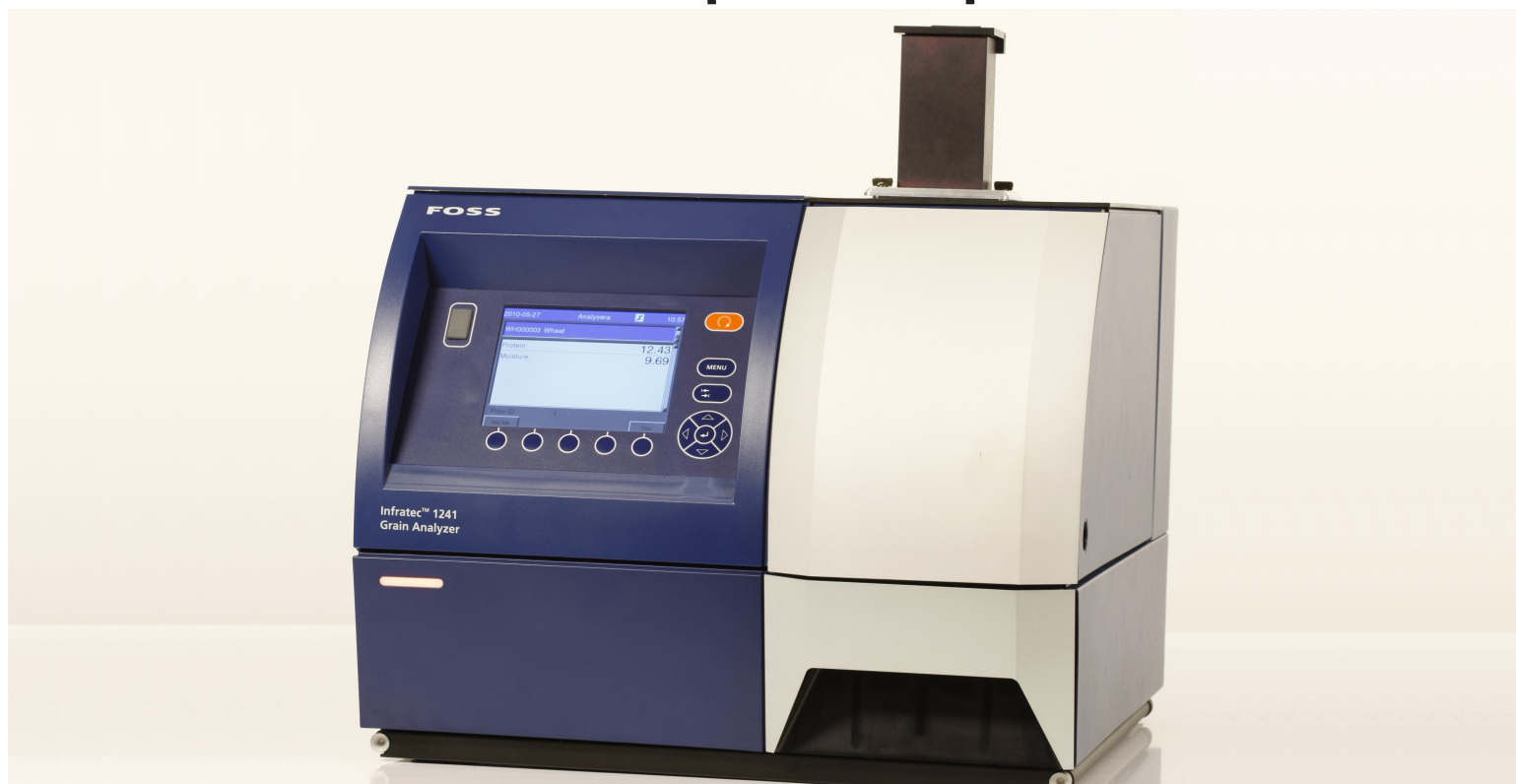


# Infratec™ 1241 Sample Transport Module



*The Infratec™ 1241 grain analyser is a modular design. The Sample Transport Module (STM) can be used for analysis of whole grain, flour, breeding samples, plant tissue, malt, green malt, beer or spirits.*

## Features and benefits

- Comes with all Infratec™ 1241 features and benefits.
- Analyses solid and liquid samples for added versatility
- Handles small samples (> 5 ml) to allow for research work
- Ready-to-use ANN application models for simplicity of use
- Multipurpose cuvette for ease of use
- Optional WinISI™ 4 calibration development software to develop propriety PLS calibrations
- Application models automatically set all parameters for whole grain or sample transport testing for ease of use

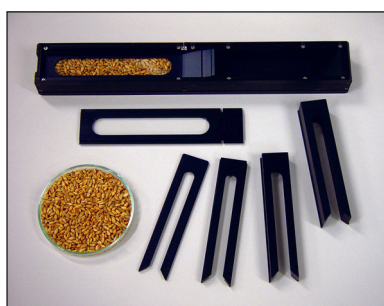
## Sample transport module

The Infratec Sample Transport Module (STM) increases the flexibility of the instrument by handling sample types ranging from whole grain to flour to liquids. Cuvettes are available for a range of sample types and sizes.

In addition to the standard application models for protein, moisture and oil in grain, other ready-to-use application models are available e.g. alcohol and extract in beer and moisture in green malt. For additional applications, users can develop their own calibrations using the optional calibration development software package.

The high transferability of calibrations and the network capability makes the instrument suitable for companies who want to control quality and instrumentation from a central location to guarantee identical results in all locations. Calibrations can be developed during a research phase on small sample sizes for later transferred to an Infratec operated in the regular whole grain mode.

*Cuvettes are available for a range of sample types and sizes.*



## Installing the sample transport module in an Infratec™ 1241

The sample transport module (STM) can be fitted to any Infratec™ 1241. After installation of the STM the instrument can be used with either the sample transport module or for normal grain applications.

Normal whole grain samples can be analysed directly, just by pouring them into the hopper, selecting the application model and pushing the Analyse button. The STM mechanism can be permanently installed in the Infratec 1241 as switching between ordinary usage and STM mode is made by selecting the appropriate application model from the menu – the instrument automatically adjusts all analysis parameters.

## Operating the sample transport module

A cuvette suitable for the sample type is selected. A top-loaded cuvette for simple analysis of whole grain samples or a system consisting of separate cuvettes and a cuvette holder. This solution is recommended for liquids and samples which are difficult to pour into the top loaded cuvette. It is also possible to analyse only partially-filled cuvettes. The minimum sample size required is commodity dependent, for corn/soybean a minimum of 12 ml is needed.

To analyse a sample, place the cuvette in the cuvette holder and place the holder in the STM transport mechanism. Start analysis and the required number of sub-samples will be made. When the result is presented, the cuvette holder can be removed and the next analysis started. The procedure for liquid samples is similar except that a lid must be put on the cuvette.

## Cuvette holder

The cuvette holder is used to transport the sample cuvette to the light path where the measurement takes place. A bayonet grip makes sure that the cuvette stays in place.

## Sample cuvettes

The sample cuvette consists of two parts, a top and a bottom part. The bottom part is the same for all sample cuvettes. The five different top parts depend upon the pathlength required. The different pathlengths available are 6 mm, 10 mm, 18 mm, 25 mm and 29 mm.

## Top-loaded cuvette with optional inserts

The top-loaded cuvette is suitable for grain and other sample types, which can be poured into the cuvette. This cuvette does not need any separate cuvette holder. The pathlength can be adjusted to 6, 10, 18, 25 or 29 mm.

Some applications require a very small sample volume. By placing an insert in a top-loaded cuvette, the required volume can be further reduced. A table with sample volumes for the different pathlengths and inserts can be found on page 4. When using inserts, the spectra will be slightly different from when not using inserts. This has to be taken into account when developing calibrations.

## Sunflower cuvette

The sunflower cuvette is suitable for ground sunflower or meals and is an alternative to the flour module sample cups. For inhomogeneous samples the sunflower cuvette offers advantages since it enables measurement on a larger sample size. When used together with ISW 3.41 or higher it is possible to save multiple scans for each cavity.

The pathlength is 2/1.5 mm, the same as on the sample cups with blue inserts, which means that scans taken with the sample cups can be re-used when developing calibrations for the sunflower cuvette.

## Liquid cell

This cell is suitable for most types of liquid applications. The cuvette is supplied complete with a small lid to prevent evaporation of solvents or chemicals like alcohol.

The robust liquid cell is made of aluminium. The glass windows are pressed into position and no glue is used, making them insensitive to solvents. Sample volume is approximately 25 ml with a path length of 29 mm.

## Malt / Barley

Malt and barley can be analysed directly with the Infratec 1241. Use the STM module and also green malt and beer can be analysed. In this way one instrument can handle the whole chain of analysis involved in the brewing process, keeping investment needs low and saving valuable bench space. Existing ANN application models for moisture and protein in both barley and malt have very good performance and cover varieties from all over the world.

## Green malt

The moisture content of green malt is a critical parameter for a correct malting process. The high moisture content of green malt makes it difficult to analyse. Using the STM, accurate and rapid measurements of moisture content can be carried out.

## Beer

Using the liquid cells with the STM gives a very simple and robust at-line instrument for beer analysis. The system is available with ready-to-use application models for alcohol and real extract. From these two parameters the software can calculate several other beer parameters directly, including original extract, real degree of fermentation and calories. The only sample preparation needed is a simple degassing so that no bubbles interfere with the light during analysis. The application models cover most types of beer with high accuracy and repeatability.

## Alcohol in spirits and ready-to-drink mixes

Alcohol in spirits and other alcoholic beverages is of importance due to its high value and for taxation reasons. The liquid cuvette in the STM enables highly accurate analysis of the alcohol content.

## Small samples of grain

Plant breeders often need to analyse small samples of grain, sometimes from one single ear, to evaluate the results of breeding trials. By using the sample cell together with an insert, the sample volume can be reduced. The software also allows analysis of sample cuvettes that are only partially filled, decreasing the required volume further. See table on page 4.





**A selection of ready to use calibrations:**

Green malt (moisture)  
 Barley Malt (protein, moisture, extract and soluble protein)  
 Beer (alcohol, real extract)

**Accessories:**

Sample cuvette bottom part  
 Sample cuvette top part, 6 mm path length  
 Sample cuvette top part, 10 mm path length  
 Sample cuvette top part, 18 mm path length  
 Sample cuvette top part, 25 mm path length  
 Sample cuvette top part, 29 mm path length  
 Top-loaded cuvette, path length 6/10/18/25/29 mm (adjustable)  
 Insert for top-loaded cuvette, 6 mm  
 Insert for top-loaded cuvette, 10 mm  
 Insert for top-loaded cuvette, 18 mm  
 Insert for top-loaded cuvette, 25/29 mm  
 Sunflower cuvette  
 Liquid cuvette

**Sample volume for the different cuvettes**

	Sample cuvette		Top-loaded cuvette		Top-loaded cuvette with insert	
Path length	Full cuvette	20% full cuvette	Full cuvette	20% full cuvette	Full cuvette	20% full cuvette
6 mm	26 ml	5 ml	22 ml	5 ml	12 ml	3 ml
10 mm	43 ml	9 ml	38 ml	8 ml	19 ml	4 ml
18 mm	79 ml	16 ml	70 ml	14 ml	33 ml	7 ml
25 mm	110 ml	22 ml	100 ml	20 ml	48 ml	10 ml
29 mm	125 ml	25 ml	110 ml	22 ml	59 ml	12 ml

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